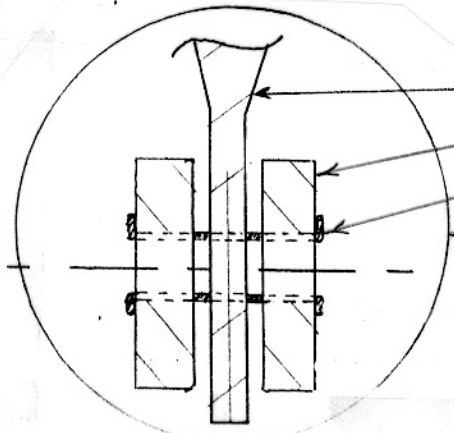


**DART**

DRAWN M. Cohen.	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. D2261	REV. A
Aug 10/94	TITLE LONG TUBE	SHEET 1 OF 1
AI	CP 0203.22	ADD FINISH

Should be D2022-101

SPACER CP 03.01.06



D2261 LONG TUBE

D2012-101 SPACER (2x)

AI449 GROMMET

ASSEMBLE PER DETAIL
AND SWAGE GROMMET
(2 LOCATIONS)

STANDARD FLARE
BOTH ENDS

(PARALLEL TO PLANE
OF BENDING)

MATL: 304 SS 1/2" OD x .035" WALL TUBE

FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7)
PER DART QSI 005 4.3 AI

PROCEDURE:

1. TOTAL TUBE LENGTH = 35.75"
2. STANDARD FLARE BOTH ENDS
3. BEND TUBE WITH BENDS PARALLEL TO FLARED ENDS.

I] FEED THRU 11", BEND 90°

II] FEED THRU 19 3/4" (TOTAL), BEND 60°

(9.7")

120°

(9.6")

.257" Dia Both Ends